

InoTec SB 20 kg

398-000390-00000



WE ARE WELDING



- Pickling stainless steel surfaces and weld areas in a single operation
- A clean metallic surface is achieved in the application zone
- Development of nitrous gases reduced by up to 80%
- Weld seams and heat-affected zones must be allowed to cool before treatment
- Contains hydrofluoric acid and nitric acid
- Surfaces must be free of grease and organic contaminants
- Disposal regulations must be observed; do not discharge into any waterway, sewer or drain
- Do not use in direct sunlight, wind and temperatures below +10 °C or temperatures above 25 °C
- Flush with water under high pressure (min. 140 bar)
- Please note: Use of colour indicator (KMNO₄ – potassium permanganate) not possible!
- **Due to the hazardous substances in the etching agents, these products may only be sold to industry and trade users (proof required)!**
- * Application time depends on material quality and the temperature of the components and surroundings
- The optimum etching temperature is 18–22 °C

Yield	4 - 6 m ² /kg
Application	Apply to the surfaces to be treated using the IK Multi 1.5 (398-003163-00000) or IK Multi 9 (398-003164-00000) pickling spray pump
Reaction time*	45 min - 150 min
Finishing treatment	InoTec passivating agent for immediate formation of the passive layer
Weight	20 kg
UN number	2922