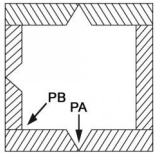


# FCW Hard 56 RP 15kg/Spule 1,2mm

097-003729-30012



- High-alloy flux cored wire electrode
- Weld metal with high chrome content
- High resistance to impact stress
- Resistant to slightly aggressive media
- Ideally suited for build-up welding of wear-resistant passes on ferrite-martensitic structures

Standards	DIN EN 14700 , T Fe 8 DIN 8555 , MF6-GF-55-RP			
Welding positions	PA / PB / PC			
Polarity	DC+			
Ø wire	1.2 mm			
Chemical analysis	C	Si	Mn	Cr
	0.5%	2.7%	0.5%	9.5%
Shielding gas	I1 , M13			
Packing drum	Spool BS 300, 15 kg			
Hardness	56 HRC			
Fields of application	Crusher rollers, jaw crushers, hammer bridges, coal ploughs, impact mills, shredder systems			
U	19 V - 22 V			